

# Glossary

**Agglomeration.** The process of compacting and forming a solid mass from ore fines (dust), concentrates or metal-bearing waste by heat to obtain agglomerate.

**Anode.** Crude metal (nickel or copper) obtained from anode smelting and fed for electrolytic refining (electrolysis) whereby it is dissolved.

**Cake.** Solid residue from filtering pulp during leaching of ores, concentrates or metallurgical intermediates, and purification of processing solutions.

**Cathode.** Pure metal (nickel or copper) obtained as a result of electrolytic refining of anodes.

**Concentrate.** A product of ore concentration with a high grade of the extracted mineral, which gives its name to the concentrate (copper, nickel, etc.).

**Concentration.** Artificial improvement of metallurgical feedstock mineral grades by removal of a major portion of waste rock not containing any valuable minerals.

**Conversion.** Oxidation process to turn matte into converter matte (in smelting copper-nickel concentrates) or blister copper (in smelting copper concentrates) and remove slag (carbon, sulphur, iron and other impurities).

**Converter matte.** A metallurgical intermediate produced as a result of matte conversion. Depending on the chemical composition, the following types of converter matte are distinguished: copper, nickel and copper-nickel.

**Cuprous ores.** Ores containing 20% to 70% sulphides, with the following metal grades: 0.2–2.5% for nickel, 1.0–15.0% for copper, 5–50 g/t for platinum group metals.

**Disseminated ores.** Ores containing 5% to 30% sulphides, with the following metal grades: 0.2–1.5% for nickel, 0.3–2% for copper, and 2–10 g/t for platinum group metals.

**Drying.** Removal of moisture from concentrates performed in designated drying furnaces (to a moisture level below 9%).

**Electrolysis.** A series of electrochemical reduction-oxidation reactions at electrodes immersed in an electrolyte as a result of passing of an electric current from an external source.

**Electrowinning.** Electrodeposition of metal from ores that have been put in solution. Ore or concentrate is leached with agents that dissolve metal-containing minerals or the entire material, so that the metal is deposited on the cathode. The electrolyte is typically reused in the process. The end product is high-purity metal cathode.

**Filtration.** The process of reducing the moisture level of the pulp by forcing it through a porous medium.

**Flash smelter.** An autogenous smelter for processing dry concentrates, where the smelted substance is finely ground feedstock mixed with a gaseous oxidiser (air, oxygen), which holds melted metal particles suspended. The heat from oxidation reactions is actively used in the process.

**Flotation.** A concentration process where specific mineral particles suspended within the pulp attach to air bubbles. Poorly wettable mineral particles attach to the air bubbles and rise through the suspension to the top of the pulp, producing foam, while well wettable mineral particles do not attach to the bubbles and remain

in the pulp. This is how the minerals are separated.

**Fluidised bed furnace.** A furnace where solid particles are intensively mixed under a fluidising impact of heated gas (air, oxygen or flue gases) flowing through the bed of grainy material (powder, granules).

**Intrusion.** Intrusive rock forms within Earth's crust from the crystallisation of magma. Intrusions may be layered, with a regular stratigraphic sequence of rock.

**Leaching.** Selective dissolution of one or several components of the processed solid material in organic solvents or water solutions of inorganic substances. Kinds of leaching: acid leaching (leaching with acids as reagents), chlorine leaching.

**Matte.** Intermediate product in the form of an alloy of sulphides of iron and non-ferrous metals with a varying chemical composition. Matte is the main product accumulating precious metals and metal impurities the feedstock contains.

**Metal extraction.** The ratio between the quantity of a component extracted from the source material and its quantity in the source material (as a percentage or a fraction).

**Metal grade.** The ratio between the weight of metal in the dry material and the total dry weight of the material expressed as a percentage or grammes per tonne (g/t).

**Mine.** A mining location for extraction of ores.

**Ore mixture.** A mixture of materials in certain proportions needed to achieve the required chemical composition of the end product.

**Ore.** Natural minerals containing metals or their compounds in economically valuable amounts and forms.

**Oxide.** A compound of a chemical element with oxygen.

**Probable ore reserves.** Estimated based on the economically mineable part of indicated and, in some circumstances, measured mineral resources, including possible dilution and losses during mining operations.

**Proven ore reserves.** Estimated based on the economically mineable part of measured mineral resources, including possible dilution and losses during mining operations.

**Pulp.** A mixture of finely ground rock with water or a water solution.

**Pyrrhotite concentrate.** By-product of copper-nickel ore concentration.

**Refinement.** The process of extracting high purity precious metals through their separation and removal of impurities.

**Reverberatory furnace.** A smelting furnace in which heat passes to material being processed from contact with gaseous fuel combustion products and the hot inner surface of refractory lining (for example, in producing matte from copper ores or concentrates).

**Rich ores.** Ores with high sulphide content (over 70%) and the following metal grades: 2–5% for nickel, 2–25% for copper, and 5–100 g/t for platinum group metals.

**Roasting.** Heating ore to high temperatures to trigger chemical changes that enable subsequent metal recovery processes.

**Shop area.** A part of a (metallurgical) shop.

**Slag.** Melted or solid substance with a varying composition that covers the surface of a liquid product during

metallurgical processes (resulting from ore mixture melting, melted intermediate processing and metal refining) and includes waste rock, fluxes, fuel ash, metal sulphides and oxides, and products of interaction between the processed materials and lining of melting units.

**Sludge.** Powder product containing precious metals settling during electrolysis of copper and other metals.

**Sublevel caving.** An underground mining method in which ore blocks are developed from top to bottom via sublevels, and ore is extracted by blasting or causing sublevels to cave in. The voids formed after extraction get filled with fractured rock.

**Sulphides.** Compounds of metals and sulphur.

**Tailings pit.** A complex of hydraulic structures used to receive and store mineral waste / tailings.

**Tailings.** Waste materials left over after concentration processes and containing mostly waste rock with a minor amount of valuable minerals.

**Thickening.** Separation of liquid (water) and solid particles in dispersion systems (pulp, suspension, colloid) based on natural gravity settling of solid particles in settlers and thickeners, or centrifugal settling of solid particles in hydrocyclones.

**Tolling agreement.** An agreement to process foreign feedstock with subsequent shipping of finished product. The feedstock and end product are exempt from customs duties.

**Underground (subsurface) mining.** A set of stripping, preparatory and stoping operations.

**Vanyukov furnace.** An autogenous smelter for processing concentrates, where smelting is performed in a bath of slag and matte, with intensive injection of air-oxygen mixture. The heat from oxidation reactions is actively used in the process.